



Manufacturer paintwork for Volvo, issued January 2018



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1. Paint types – paint level classifications

- Double-layer paintwork → DAT-Paint type 09,12
- Triple-layer paintwork → DAT- Paint type 17

Type of part	Paint level		Paintwork type
	DAT	Manufacturer	
Assembly part / weld part	1	JV1	Surface / topcoat
Assembly part / weld part	2	JV2	Repair < 40% of the area
Assembly part / weld part	3	JV3	Repair > 40% of the area
Assembly part	4	JV4R	New part
Welded part	4	JV4W	New part

2. Preparation times

Volvo specifies a separate preparation time that is not dependent on the paint type and paint level for the part being painted. There are no additional preparation times for painting plastic parts.

3. Material calculation

The material is calculated as a percentage of wage or as a lump-sum specification.

4. Colour matching

The preparation time includes the work for the colour mixing system.

The work for the 'colour test panel' must be assigned separated if necessary.

5. Triple-layer paint

Volvo does not provide any specifications for triple-layer paint.

6. Miscellaneous

The work time for painting welded-on new parts includes painting the connection points on the adjacent parts.