



Manufacturer paintwork for DS, issued January 2018



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1. Paint types – paint level classifications

- Double-layer paintwork → DAT-Paint type 09,12,30
- Triple-layer paintwork → DAT-Paint type 17,32
- Four-layer paintwork → DAT-Paint type 40

Type of part	Paint level		Paintwork type
	DAT	Manufacturer	
Assembly part / weld part	1	Level 3	Surface / topcoat
Assembly part / weld part	2	Level 2	Repair < 20% of the area
Assembly part / weld part	3	Level 1	Repair > 20% of the area
Assembly part, installed / weld part	4	Level 1	New part
Assembly part, removed	4	Level 0	New part

2. Preparation times

DS specifies separate preparation times depending on the paint type (two, three or four layers). The specified times relate to painting a single part. The following deductions are made for painting of multiple adjacent parts:

For - 2 - adjacent parts: 15%

For - 3 - adjacent parts: 20%

For - 4 - or more adjacent parts: 25%

The deductions relate to the component-specific times, not the preparation time.

3. Material calculation

The material is calculated as a percentage of wage or as a lump-sum specification.

4. Colour matching

The 'colour test panel' and 'colour mixing system' positions are included in the lump sum (preparation time).

5. Triple-layer/four-layer paint

DS uses its own labour position numbers, work times and preparation times for components with triple-layer/four-layer paintwork

6. Miscellaneous

The work time for full painting of welded-on new parts includes also painting the connection points on the adjacent parts where there are no structural boundaries.

7. Additional work

The following additional work for painting can be selected as an option:

In the procedure-related data:

Surcharge for second colour