



Manufacturer paintwork for Dacia, issued January 2018



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1. Paint types – paint level classifications

- Single-layer paintwork → DAT-Paint type 05
- Double-layer paintwork → DAT-Paint type 09,12
- Triple-layer paintwork → DAT-Paint type 32

Type of part	Paint level		Paintwork type
	DAT	Manufacturer	
Assembly part / weld part	1	Class 4	Surface / topcoat
Assembly part / weld part	2	Class 2	Repair < 20%
Assembly part / weld part	3	Class 3	Repair > 20%
Assembly part / weld part	4	Class 1	New part
Assembly part, removed	4	Class 0	New part

2. Preparation times

Dacia specifies separate preparation times depending on the paint type (single or double layer), paint level (surface, repair, new part) and the assembly state.

3. Material calculation

The material is calculated as a percentage of wage or as a lump-sum specification.

4. Colour matching

The 'colour test panel' and 'colour mixing system' positions are included in the preparation time.

5. Triple-layer paint

Dacia provides a one-off time supplement of 0.5 h for triple-layer paintwork.

6. Miscellaneous

The work time for full painting of welded-on new parts includes also painting the connection points on the adjacent parts where there are no structural boundaries.